

INSTALLATION

ARTICLE			QUANTITY REQUIRED													
Pye Part Number	Service Pattern Number	DESCRIPTION	619 + CAT				619H + CAT		619L + CAT		619		619H	619L	CAT Big Power Unit C	CAT Big Power Unit C
			A	B	C	D	C	D	C	D	B	C	C	C		
TABLE 2. Items for Non Remote Control																
989111	*	Local Control Plug	1	1	1	1	1	1	1	1	1	1	1	1	-	-
989110		2-way Junction Box	1	1	1	1	1	1	1	1	1	1	1	1	1	1
TABLE 3. Items for Remote Control into KH Series																
986124	101971	Conn'n Flex., 25-way, 10-ft.	}													
989109	61164	Junction Box, 32-way														
	61775	Transformer, 115/230/24V. 2 amp.														
988130	8283	Switch Tumbler, Mounted S.P. 1-way	1	1	1	1	1	1	1	1	1	1	1	1	-	-
TABLE 4. Items for Ship Installation																
986131	66652	Mounting Anti-shock	10	10	8	10	8	10	4	10	10	8	8	4	4	-
986391	57734	Clip Securing	16	14	12	18	12	14	8	14	14	12	12	8	8	-
310363		$\frac{1}{2}$ " BSF M.S. Nut	} P.U. to Mounting }													
982504		$\frac{1}{2}$ " BSF x $1\frac{1}{2}$ " Set Screws														
700085		$\frac{1}{2}$ " BSF Plain Washer														
983110		2" x $\frac{1}{8}$ " M.S. Stay	} Top Stay to Mounting }													
982547		$\frac{1}{2}$ " BSF x $1\frac{1}{4}$ " Set Screw, Hex. head														
310363		$\frac{1}{2}$ " BSF M.S. Nut														
980132		$\frac{1}{2}$ " BSF Lock Washer	2	2	-	2	-	2	-	2	2	-	-	-	-	-
989113		M.S. Stool for P.U.	1	1	1	1	1	1	1	1	1	1	1	1	1	*
986390	66651	Mounting Anti-shock	-	4	8	-	4	-	8	-	-	4	-	4	4	4
986392	57735	Clip Securing	-	8	16	-	8	-	16	-	-	8	-	8	8	8
982502		$\frac{3}{8}$ " BSF x $1\frac{1}{4}$ " M.S. Set Screw Hex. head	} Mounting Channel to AP66651 }													
310361		$\frac{3}{8}$ " BSF M.S. Nut														
700137		$\frac{3}{8}$ " BSF Lock Washer														
700097		$\frac{3}{8}$ " BSF Plain Washer														
987128	101976	Mounting Channel Assembly	3	5	6	5	4	3	4	3	3	4	2	2	2	2

* See Part 1, Chapter 3, Para 113.

* A suitable stool will be required.